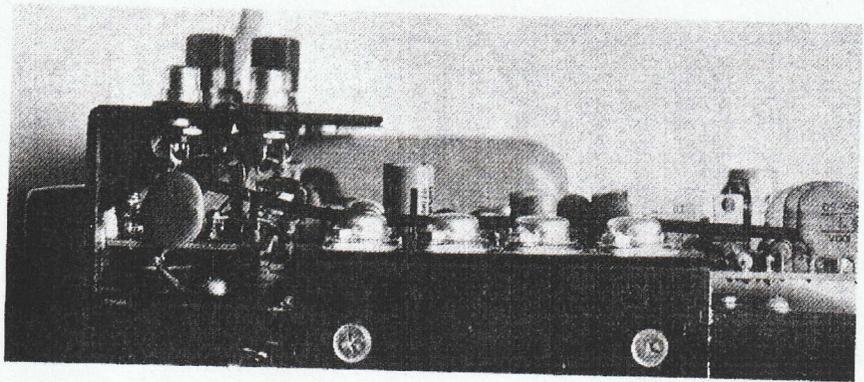


put circuit (except R48 and the RL assembly), including the 14 small swage terminals along the board's upper edge and 3 large swage terminals along the lower edge.

Install IC1 in its socket. The power transistors *must* be installed in the following manner. First, place an insulator, liberally coated on both sides, on each transistor. Next, install the transistors in their respective locations on the chimney wall, and push into place the four molded transistor sockets. Make sure the shoulders on the sockets engage the holes in the chimney wall. Then, anchor the transistors in place with machine hardware. Finally, install the pc board assembly over the sockets



*Detail photo of J1-input end of chassis and C31/C32 installation. Mounting of metal heat sink bracket is shown in Fig. 5.*

